

A
SIZE

THIRD ANGLE



PROJECTION

4.00 OVERALL LENGTH

2.00 ± .020

2.00 ± .020

.50 (REF.)
END KNUCKLE
(BOTH ENDS)

1.00 (REF.)
KNUCKLE
LENGTH

.1800 ± .010
THICKNESS

4.00 ± .040
OPEN WIDTH

∅.3750
PIN DIAMETER

NOTES:

- 1.) HINGE DRAWN KNUCKLE UP.
- 2.) ALL HINGES ARE COMMERCIAL DIE CUT QUALITY.
- 3.) RANGE OF MOTION IS APPROXIMATELY 270°.
- 4.) DIMENSIONS AND TOLERANCES APPLY TO PART PRIOR TO ANY FINISH APPLICATION.
- 5.) HINGE PIN SPUN BOTH ENDS.

PART NUMBER: BTS18404037		SCALE: 1:1
LEAF MATERIAL: STEEL	PIN MATERIAL: STEEL	FINISH: MILL
MARLBORO STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED (ALL TOLERANCES ARE NON-CUMULATIVE)		
.X ± .060	.XXX ± .015	FRACTIONAL: 1/16
.XX ± .030	.XXXX ± .005	ANGULAR: 1°



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