





NOTES:

- 1.) HINGE DRAWN KNUCKLE UP.
- 2.) ALL HINGES ARE COMMERCIAL DIE CUT QUALITY.
- 3.) RANGE OF MOTION IS APPROXIMATELY 270°.
- 4.) DIMENSIONS AND TOLERANCES APPLY TO PART PRIOR TO ANY FINISH APPLICATION.
- 5.) HINGE STAKED ONE PLACE (BACKSIDE) TO RETAIN PIN.

PART NUMBER:			SCALE:
3B06151512			1:1
LEAF MATERIAL:	PIN MATERIAL:	FINISH:	
TYPE 316	TYPE 316	2B	
STAINLESS STEEL	STAINLESS STEEL	20	
MARLBORO STANDARD TOLERANCES			
UNLESS OTHERWISE SPECIFIED (ALL TOLERANCES ARE NON-CUMULATIVE)			
$X \pm .060$ $XXX \pm .015$ FRACTIONAL: 1/16			
		•	
$.XX \pm .030$ $.XXXX \pm .005$ ANGULAR: 1°			

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