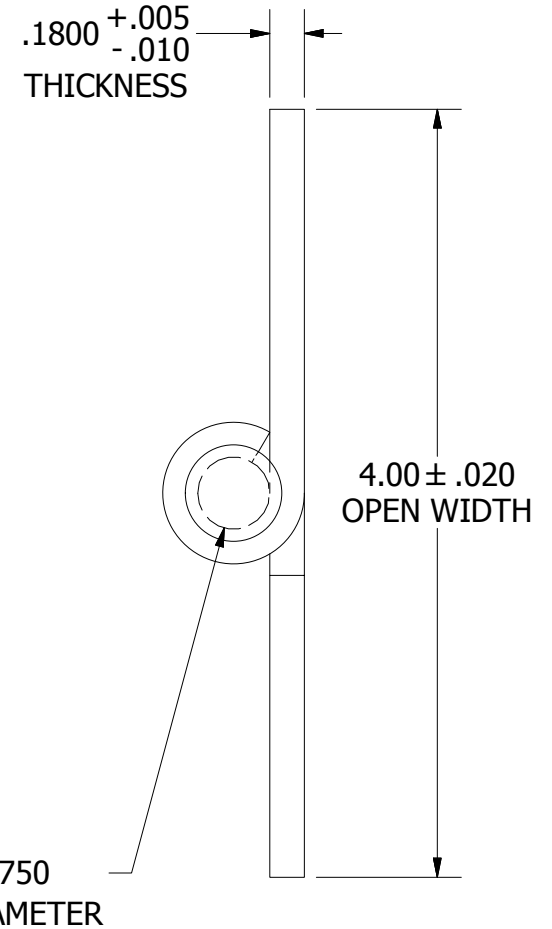
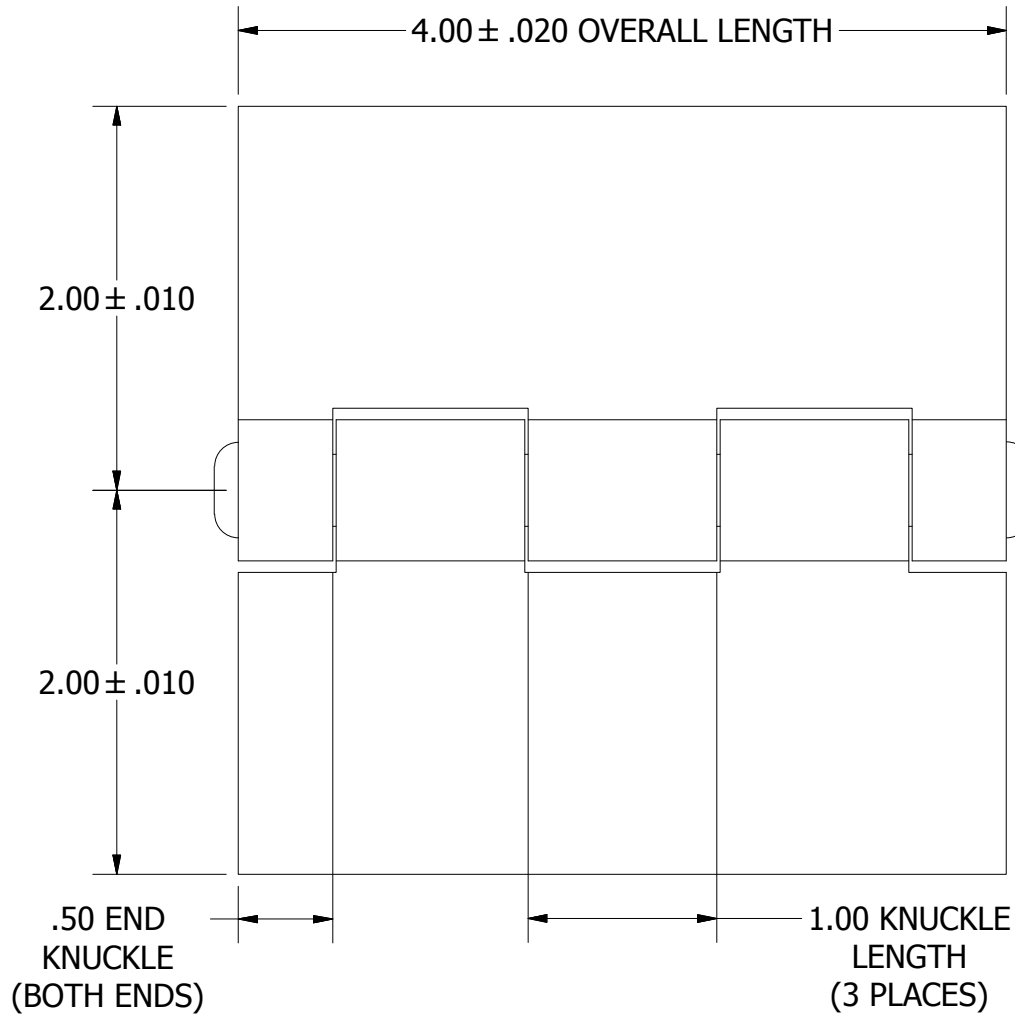


A
SIZE

THIRD ANGLE



PROJECTION



NOTES:

- 1.) HINGE DRAWN KNUCKLE UP.
- 2.) ALL HINGES ARE COMMERCIAL DIE CUT QUALITY.
- 3.) RANGE OF MOTION IS APPROXIMATELY 270°.
- 4.) DIMENSIONS AND TOLERANCES APPLY TO PART PRIOR TO ANY FINISH APPLICATION.
- 5.) HINGE PIN SPUN BOTH ENDS

| | | |
|---|--|----------------------|
| PART NUMBER: 3B18404037 | | SCALE: 1:1 |
| LEAF MATERIAL: TYPE 316 STAINLESS STEEL | PIN MATERIAL: TYPE 316 STAINLESS STEEL | FINISH: 2B |
| MARLBORO STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED (ALL TOLERANCES ARE NON-CUMULATIVE) | | |
| .X ± .060 | .XXX ± .015 | FRACTIONAL: 1/16 |
| .XX ± .030 | .XXXX ± .005 | ANGULAR: 1° |



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