





NOTES:

- 1.) HINGE DRAWN KNUCKLE UP.
- 2.) ALL HINGES ARE COMMERCIAL DIE CUT QUALITY.
- 3.) RANGE OF MOTION IS APPROXIMATELY 270°.
- 4.) DIMENSIONS AND TOLERANCES APPLY TO PART PRIOR TO ANY FINISH APPLICATION.

PART NUMBER:			SCALE:
3C04002460			1:1
LEAF MATERIAL:	PIN MATERIAL:	FINISH:	
TYPE 316	TYPE 316	2B	
STAINLESS STEEL	STAINLESS STEEL	20	
MARLBORO STANDARD TOLERANCES			
UNLESS OTHERWISE SPECIFIED			
(ALL TOLERANCES ARE NON-CUMULATIVE)			
$.X \pm .060$	$XXX \pm .015$	FRACTION	AL: 1/16
$.XX \pm .030$.	$XXXX \pm .005$	ANGULA	\R: 1°

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