NOTES:
1.) HINGE DRAWN KNUCKLE UP.
2.) ALL HINGES ARE COMMERCIAL DIE CUT QUALITY.
3.) RANGE OF MOTION IS APPROXIMATELY 270°.
4.) DIMENSIONS AND TOLERANCES APPLY TO PART PRIOR TO ANY FINISH APPLICATION.
5.) HINGE PIN SPUN BOTH ENDS.

PART NUMBER: BTS18404050
SCALE: 1:1

LEAF MATERIAL: STEEL
PIN MATERIAL: STEEL
FINISH: MILL

MARLBORO STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED
(ALL TOLERANCES ARE NON-CUMULATIVE)

\[ X \pm 0.060 \quad XXX \pm 0.015 \quad \text{FRACTIONAL: 1/16} \]
\[ XX \pm 0.030 \quad XXXX \pm 0.005 \quad \text{ANGULAR: 1°} \]