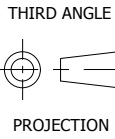


**A**  
SIZE



6.00 OVERALL LENGTH

1.00 (REF.)  
KNUCKLE LENGTH  
(5 PLACES)

2.50 ± .020

2.50 ± .020

.50 (REF.)  
END KNUCKLE  
(BOTH ENDS)

.1800 ± .010  
THICKNESS

5.00 ± .040  
OPEN WIDTH

∅.3750  
PIN DIAMETER

**NOTES:**

- 1.) HINGE DRAWN KNUCKLE UP.
- 2.) ALL HINGES ARE COMMERCIAL DIE CUT QUALITY.
- 3.) RANGE OF MOTION IS APPROXIMATELY 270°.
- 4.) DIMENSIONS AND TOLERANCES APPLY TO PART PRIOR TO ANY FINISH APPLICATION.
- 5.) HINGE PIN SPUN BOTH ENDS.

PART NUMBER: <b>BTS18506037</b>		SCALE: 3:4
LEAF MATERIAL: <b>STEEL</b>	PIN MATERIAL: <b>STEEL</b>	FINISH: <b>MILL</b>
MARLBORO STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED (ALL TOLERANCES ARE NON-CUMULATIVE)		
.X ± .060	.XXX ± .015	FRACTIONAL: 1/16
.XX ± .030	.XXXX ± .005	ANGULAR: 1°



11750 Marlboro Avenue, NE  
Alliance, Ohio 44601  
www.marlbороhinge.com  
sales@marlbороhinge.com  
Phone 330-935-2445  
Fax 330-935-2748