





NOTES:

- 1.) HINGE DRAWN KNUCKLE UP.
- 2.) ALL HINGES ARE COMMERCIAL DIE CUT QUALITY.
- 3.) RANGE OF MOTION IS APPROXIMATELY 270°.
- 4.) DIMENSIONS AND TOLERANCES APPLY TO PART PRIOR TO ANY FINISH APPLICATION.
- 5.) HINGE PIN SPUN BOTH ENDS

PART NUMBER:			SCALE:
BTSS09203018			1:1
LEAF MATERIAL:	PIN MATERIAL:	FINISH:	
TYPE 304	TYPE 304	2B	
STAINLESS STEEL	STAINLESS STEEL	20	
MARLBORO STANDARD TOLERANCES			
UNLESS OTHERWISE SPECIFIED			
(ALL TOLERANCES ARE NON-CUMULATIVE)			
$.X \pm .060$	XXX ± .015	FRACTIONAL: 1/16	
.XX ± .030 .XXXX ± .005 ANGULAR: 1°			

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