





## **NOTES:**

- 1.) HINGE DRAWN KNUCKLE UP.
- 2.) ALL HINGES ARE COMMERCIAL DIE CUT QUALITY.
- 3.) RANGE OF MOTION IS APPROXIMATELY 270°.
- 4.) DIMENSIONS AND TOLERANCES APPLY TO PART PRIOR TO ANY FINISH APPLICATION.
- 5.) HINGE PIN SPUN BOTH ENDS.

PART NUMBER.			JCALL.	
BTSS18505037			3:4	
LEAF MATERIAL:	PIN MATERIAL:	FINISH:		
TYPE 304	304 TYPE 304		2B	
STAINLESS STEEL	STAINLESS STEEL	20		
MARLBORO STANDARD TOLERANCES				
UNLESS OTHERWISE SPECIFIED				
(ALL TOLERANCES ARE NON-CUMULATIVE)				
$.X \pm .060$ .	$XXX \pm .015$	FRACTION	AL: 1/16	
.XX ± .030	$XXXX \pm .005$	ANGUL/	AR: 1°	

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