





NOTES:

- 1.) HINGE DRAWN KNUCKLE UP.
- 2.) HINGE STAKED EVERY 1" (BACKSIDE) TO RETAIN PIN.
- 3.) ALL HINGES ARE COMMERCIAL DIE CUT QUALITY.
- 4.) RANGE OF MOTION IS APPROXIMATELY 270°.
- 5.) DIMENSIONS AND TOLERANCES APPLY TO PART PRIOR TO ANY FINISH APPLICATION.

PART NUMBER:		SCALE:
S03501796		1:1
PIN MATERIAL:	FINISH:	
STEEL	MI	ILL
MARLBORO STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED (ALL TOLERANCES ARE NON-CUMULATIVE)		
$.X \pm .060$ $.XXX \pm .015$ FRACTIONAL: 1/16		
$XXXX \pm .005$	ANGULAR: 1°	
	PIN MATERIAL: STEEL RO STANDARD TOLE SS OTHERWISE SPEC RANCES ARE NON-CL	PIN MATERIAL: STEEL PRO STANDARD TOLERANCES SS OTHERWISE SPECIFIED RANCES ARE NON-CUMULATIVE XXX ± .015 FRACTION

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