





NOTES:

- 1.) HINGE DRAWN KNUCKLE UP.
- 2.) HINGE STAKED EVERY 1" (BACKSIDE) TO RETAIN PIN.
- 3.) ALL HINGES ARE COMMERCIAL DIE CUT QUALITY.
- 4.) RANGE OF MOTION IS APPROXIMATELY 270°.
- 5.) DIMENSIONS AND TOLERANCES APPLY TO PART PRIOR TO ANY FINISH APPLICATION.

PART NUMBER:			SCALE:
S03502472			1:1
LEAF MATERIAL:	PIN MATERIAL:	FINISH:	
STEEL	STEEL	MILL	
MARLBORO STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED (ALL TOLERANCES ARE NON-CUMULATIVE)			
.X ± .060 .	XXX ± .015	FRACTIONAL: 1/16	
.XX ± .030 .	$XXXX \pm .005$	ANGULA	\R: 1°

Marlboro MANUFACTURING INC.

11750 Marlboro Avenue, NE Alliance, Ohio 44601 www.marlborohinge.com sales@marlborohinge.com Phone 330-935-2445 Fax 330-935-2748