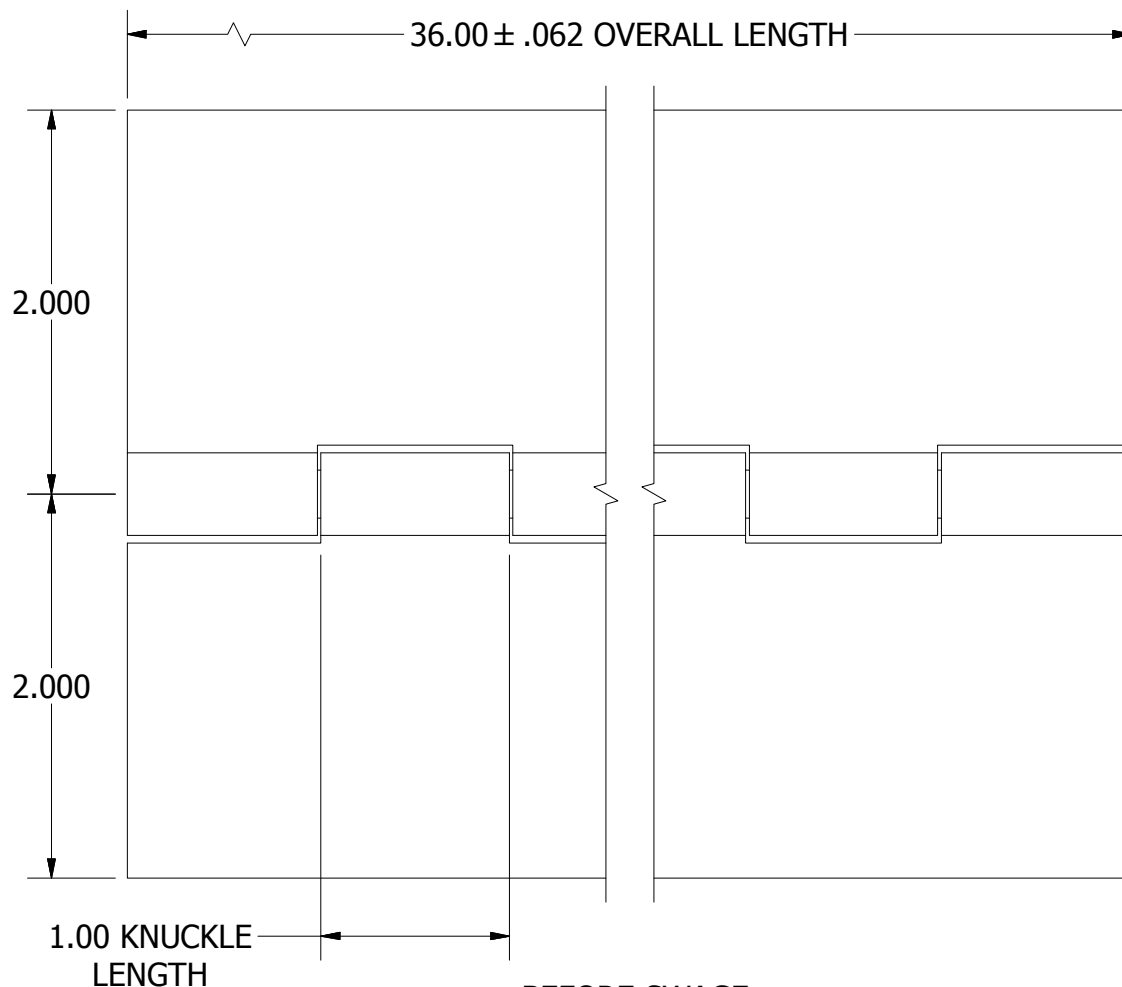
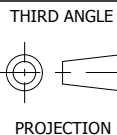


A
SIZE



BEFORE SWAGE

.0900
THICKNESS

4.00
OPEN
WIDTH

Ø.2500
PIN
DIAMETER

BEFORE SWAGE

AFTER SWAGE

NOTES:

- 1.) HINGE DRAWN KNUCKLE UP.
- 2.) ALL HINGES ARE COMMERCIAL DIE CUT QUALITY.
- 3.) RANGE OF MOTION IS APPROXIMATELY 270°.
- 4.) DIMENSIONS AND TOLERANCES APPLY TO PART PRIOR TO ANY FINISH APPLICATION.
- 5.) BOTH LEAVES SWAGED. SWAGING SLIGHTLY INCREASES LEAF WIDTH.

PART NUMBER: S09306436SW		SCALE: 1:1
LEAF MATERIAL: STEEL	PIN MATERIAL: STEEL	FINISH: MILL
MARLBORO STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED (ALL TOLERANCES ARE NON-CUMULATIVE)		
.X ± .060	.XXX ± .015	FRACTIONAL: 1/16
.XX ± .030	.XXXX ± .005	ANGULAR: 1°

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