



NOTES:

- 1.) HINGE DRAWN KNUCKLE UP.
- 2.) ALL HINGES ARE COMMERCIAL DIE CUT QUALITY.
- 3.) RANGE OF MOTION IS APPROXIMATELY 270°.
- 4.) DIMENSIONS AND TOLERANCES APPLY TO PART PRIOR TO ANY FINISH APPLICATION.
- 5.) BOTH LEAVES SWAGED. SWAGING SLIGHTLY INCREASES LEAF WIDTH.

PART NUMBER:			SCALE:
S12203272SW			1:1
LEAF MATERIAL:	PIN MATERIAL:	FINISH:	
STEEL	STEEL	MILL	
MARLBORO STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED (ALL TOLERANCES ARE NON-CUMULATIVE)			
$.X \pm .060$ $.XXX \pm .015$ FRACTIONAL: 1/16			
.XX ± .030 .XXXX ± .005 ANGULAR: 1°			

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