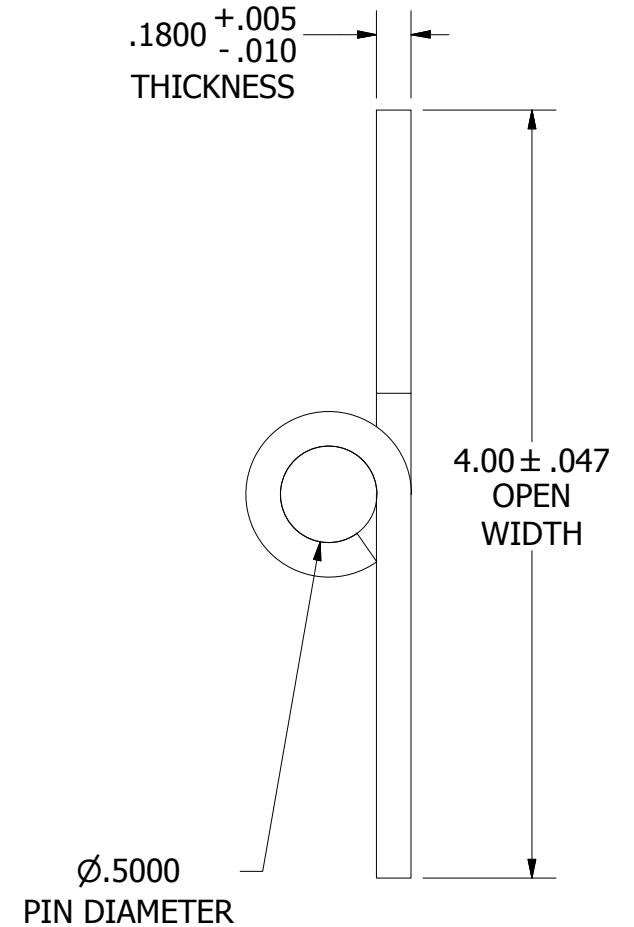
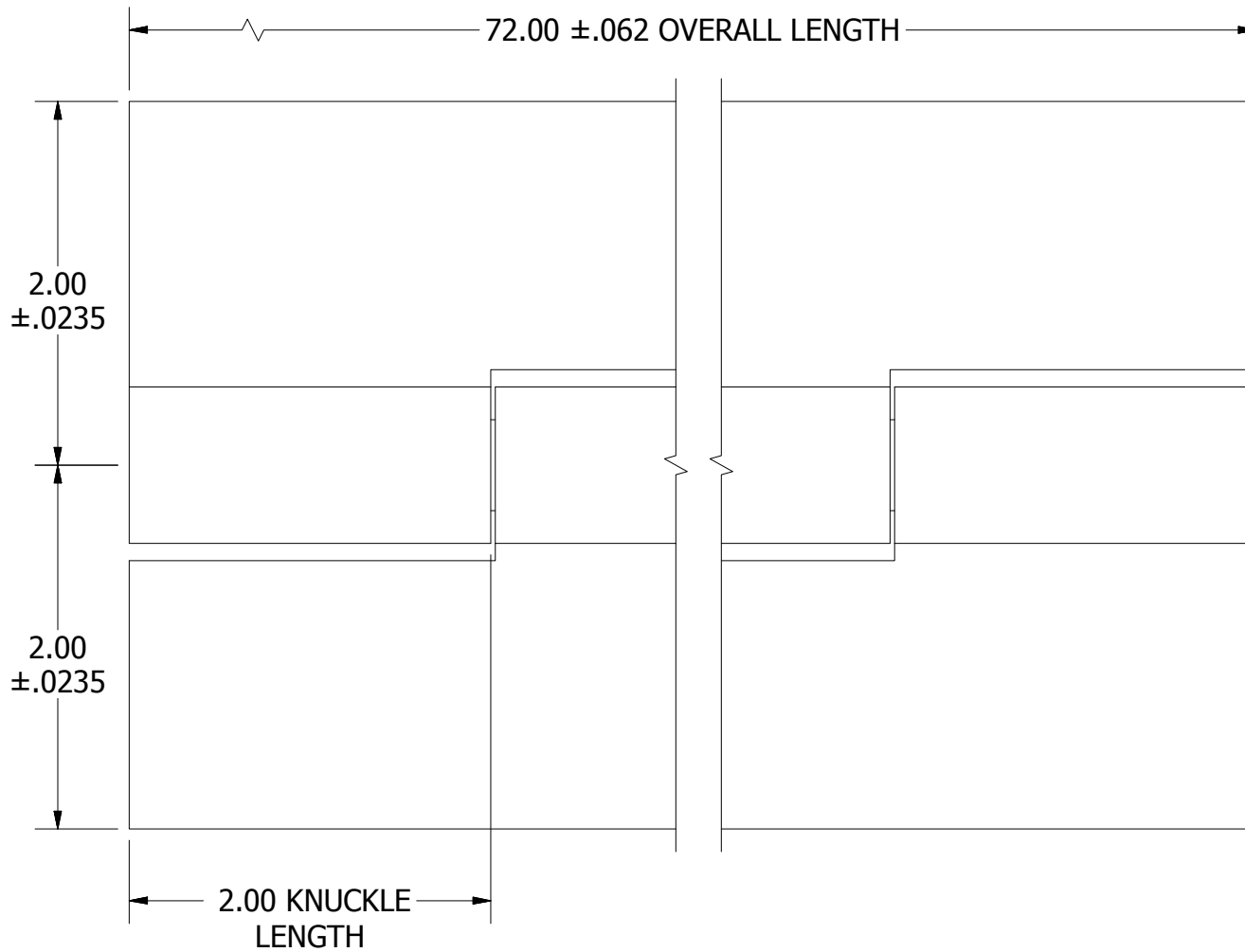


A
SIZE

THIRD ANGLE



PROJECTION



NOTES:

- 1.) HINGE DRAWN KNUCKLE UP.
- 2.) ALL HINGES ARE COMMERCIAL DIE CUT QUALITY.
- 3.) RANGE OF MOTION IS APPROXIMATELY 270°.
- 4.) DIMENSIONS AND TOLERANCES APPLY TO PART PRIOR TO ANY FINISH APPLICATION.

PART NUMBER:		SCALE:	
S18006472		1:1	
LEAF MATERIAL:	PIN MATERIAL:	FINISH:	
STEEL	STEEL	MILL	
MARLBORO STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED (ALL TOLERANCES ARE NON-CUMULATIVE)			
.X ± .060	.XXX ± .015	FRACTIONAL: 1/16	
.XX ± .030	.XXXX ± .005	ANGULAR: 1°	



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