NOTES:
1.) HINGE DRAWN KNUCKLE UP.
2.) ALL HINGES ARE COMMERCIAL DIE CUT QUALITY.
3.) RANGE OF MOTION IS APPROXIMATELY 270°.
4.) DIMENSIONS AND TOLERANCES APPLY TO PART PRIOR TO ANY FINISH APPLICATION.

PART NUMBER: SJS12404025R
SCALE: 3:4

LEAF MATERIAL: STEEL  PIN MATERIAL: STEEL  FINISH: MILL

MARLBORO STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED
(ALL TOLERANCES ARE NON-CUMULATIVE)

.X ± .060  .XXX ± .015  FRACTIONAL: 1/16
.XX ± .030  .XXXX ± .005  ANGULAR: 1°