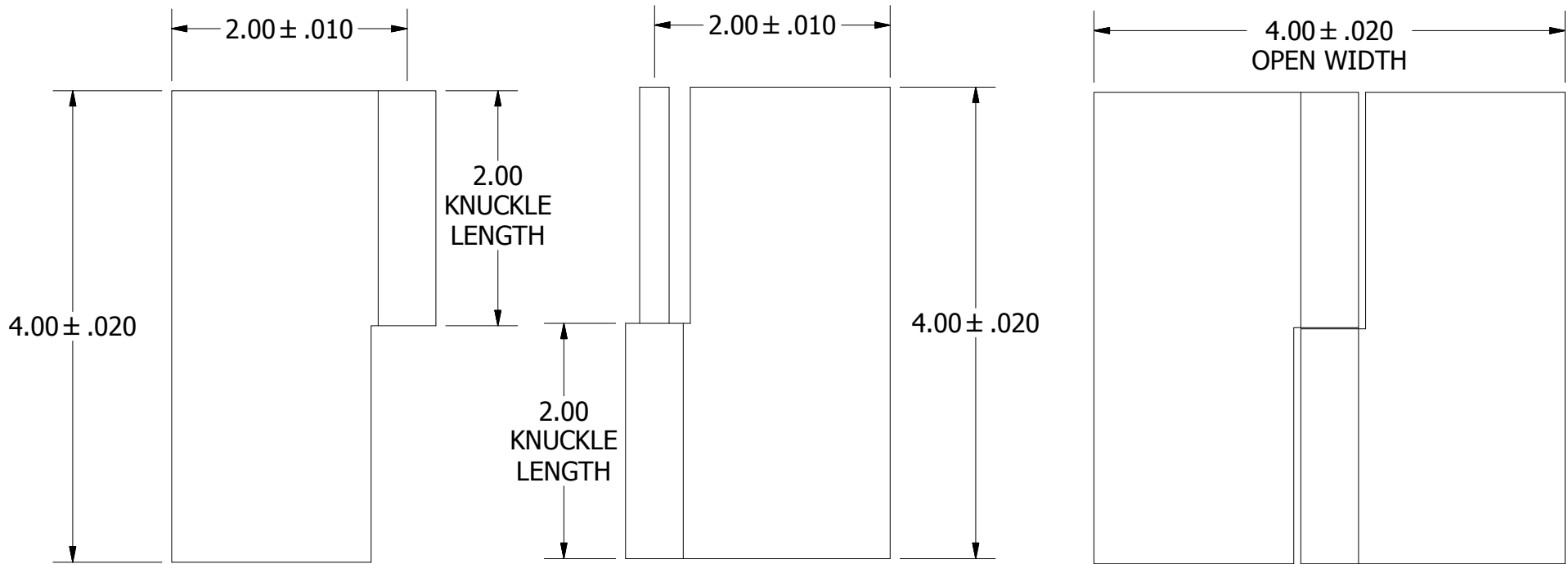


A
SIZE

THIRD ANGLE



PROJECTION



RIGHT HAND FEMALE LEAF



RIGHT HAND MALE LEAF

$.1200^{+.005}_{-.010}$
THICKNESS



$\varnothing.2500$
PIN DIAMETER

TYPE "R" RIGHT HAND
SLIP JOINT HINGE

NOTES:

- 1.) HINGE DRAWN KNUCKLE UP.
- 2.) ALL HINGES ARE COMMERCIAL DIE CUT QUALITY.
- 3.) RANGE OF MOTION IS APPROXIMATELY 270°.
- 4.) DIMENSIONS AND TOLERANCES APPLY TO PART PRIOR TO ANY FINISH APPLICATION.

PART NUMBER: SJS12404025R		SCALE: 3:4
LEAF MATERIAL: STEEL	PIN MATERIAL: STEEL	FINISH: MILL
MARLBORO STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED (ALL TOLERANCES ARE NON-CUMULATIVE)		
.X ± .060	.XXX ± .015	FRACTIONAL: 1/16
.XX ± .030	.XXXX ± .005	ANGULAR: 1°



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