**NOTES:**
1.) HINGE DRAWN KNUCKLE UP.
2.) ALL HINGES ARE COMMERCIAL DIE CUT QUALITY.
3.) RANGE OF MOTION IS APPROXIMATELY 270°.
4.) DIMENSIONS AND TOLERANCES APPLY TO PART PRIOR TO ANY FINISH APPLICATION.

**PART NUMBER:** SJSS12404025R

**SCALE:** 3:4

**LEAF MATERIAL:** TYPE 304 STAINLESS STEEL

**PIN MATERIAL:** TYPE 304 STAINLESS STEEL

**FINISH:** 2B

**MARLBORO STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED**

(All tolerances are non-cumulative)

| .X ± .060 | .XXX ± .015 |
| .XX ± .030 | .XXXX ± .005 |

FRACTIONAL: 1/16

ANGULAR: 1°