



NOTES:

- 1.) HINGE DRAWN KNUCKLE UP.
- 2.) HINGE STAKED EVERY 3" (BACKSIDE) TO RETAIN PIN.
- 3.) ALL HINGES ARE COMMERCIAL DIE CUT QUALITY.
- 4.) RANGE OF MOTION IS APPROXIMATELY 270°.
- 5.) DIMENSIONS AND TOLERANCES APPLY TO PART PRIOR TO ANY FINISH APPLICATION.

PART NUMBER:			SCALE:
SS03502472			1:1
LEAF MATERIAL:	PIN MATERIAL:	FINISH:	
TYPE 304	TYPE 304	2B	
STAINLESS STEEL	STAINLESS STEEL	ZD	
MARLBORO STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED			
(ALL TOLERANCES ARE NON-CUMULATIVE)			
$.X \pm .060$.	060 .XXX \pm .015 FRACTIONAL: 1/16		
.XX ± .030 .XXXX ± .005 ANGULAR: 1°			

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